## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/34977

| A. CLASSIFICATION OF SUBJECT MATTER  IPC(7) : G06F 17/00; G06N 5/02  US CL : 706/47  |  |   |                                   |  |
|--|--|---|-----------------------------------|--|
|  | International Patent Classification (IPC) or to both nat<br>DS SEARCHED  | tional classification and IPC   |                                   |  |
|  |  | v. alocaification muchala)  |                                   |  |
| Minimum documentation searched (classification system followed by classification symbols)  U.S.: 706/47; 705/29, 364/468               |  |   |                                   |  |
| Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched          |  |   |                                   |  |
| Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) ACM, IEEE |  |   |                                   |  |
| C. DOC   | UMENTS CONSIDERED TO BE RELEVANT   |   |                                   |  |
| Category *   | Citation of document, with indication, where a   |   | Relevant to claim No.             |  |
| A  | US 2002/0073001 A1 (Palmer et al) 13 June 2002 (1  | 3.6.2002).  | 1-5, 7-8, 12-22                   |  |
| A  | US 5,463,555 A (Ward et al) 31 October 1995 (31.10.1995).  |   | 1-8, 12-22                        |  |
| A, E   | US 2004/0024891 A1 (Agrusa et al) 05 February 2004 (5.2,2004).   |   | 1-5, 7-8, 11-22                   |  |
| A  | Bradford, R. and Stuehler, J., The Role of Process I<br>Manufacturing Processes, IEEE Transactions on Ma<br>Issue 1, pgs. 5-9.           | 1-5, 7-8, 11-22   |                                   |  |
| A  | Long, E. and Misra, A., A Model-Based Engineerin Discrete Manufacturing, Engineering of Computer-E 197-202.                              |   | 1-5, 7-8, 11-22                   |  |
| Further  | documents are listed in the continuation of Box C.   | See patent family annex.  |                                   |  |
|  | pecial categories of cited documents:  | "T" later document published after the inter  | mational filing date or priority  |  |
| "A" document   | defining the general state of the art which is not considered to be  | date and not in conflict with the application principle or theory underlying the investigation.                           | ation but cited to understand the |  |
| "E" earlier ap   | plication or patent published on or after the international filing date  | "X" document of particular relevance; the c<br>considered novel or cannot be consider<br>when the document is taken alone |                                   |  |
|  | which may throw doubts on priority claim(s) or which is cited to<br>the publication date of another citation or other special reason (as | "Y" document of particular relevance; the considered to involve an inventive step   | when the document is              |  |
| "O" document   | referring to an oral disclosure, use, exhibition or other means  | combined with one or more other such<br>being obvious to a person skilled in the  |                                   |  |
| "P" document published prior to the international filling date but later than the priority date claimed                                |  | "&" document member of the same patent f  | amily                             |  |
| ·  |  | Date of mailing of the international searce 14 APR 2004   | ch report                         |  |
| 19 March 2004 (19.03.2004)  Name and mailing address of the ISA/US  Authorized officer   |  |   |                                   |  |
| Mail Stop PCT, Attn: ISA/US Commissioner for Patents P.O. Box 1450   |  | Anil Khatri James R. N  | lattheris                         |  |
| Ale  | xandria, Virginia 22313-1450<br>. (703) 305-3230   | Telephone No. (703) 305-3900  |                                   |  |

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| Box I Observations where certain claims were found unsearchable (Continuation of Item 1 of first sheet)                           |   |  |  |  |
|---|---|--|--|--|
| This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons: |   |  |  |  |
| 1. Claim Nos.: 18 and 19 because they relate to subject many Please See Continuation Sheet  | atter not required to be searched by this Authority, namely:  |  |  |  |
|   | ne international application that do not comply with the prescribed requirements to such ernational search can be carried out, specifically:    |  |  |  |
| 3. Claim Nos.: because they are dependent clair   | ns and are not drafted in accordance with the second and third sentences of Rule 6.4(a).  |  |  |  |
| Box II Observations where unity of invention is lacking (Continuation of Item 2 of first sheet)                                   |   |  |  |  |
| This International Searching Authority found multiple inventions in this international application, as follows:                   |   |  |  |  |
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|   |   |  |  |  |
| As all required additional search     searchable claims.  | fees were timely paid by the applicant, this international search report covers all   |  |  |  |
| 2. As all searchable claims could be payment of any additional fee.   | e searched without effort justifying an additional fee, this Authority did not invite   |  |  |  |
| 3. As only some of the required ad  | ditional search fees were timely paid by the applicant, this international search report ich fees were paid, specifically claims Nos.:          |  |  |  |
|   | •   |  |  |  |
| ·   |   |  |  |  |
| ·   | ses were timely paid by the applicant. Consequently, this international search report is mentioned in the claims; it is covered by claims Nos.: |  |  |  |
| Remark on Protest The additional search fees were accompanied by the applicant's protest.   |   |  |  |  |
| No protest ac   | companied the payment of additional search fees.  |  |  |  |
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| Box I Observations where certain claims were found unsearchable 1.                  | because they relate to subject matter not                 |
| required to be searched by this Authority, namely:                                  |   |
| 1. Claim 18 recites a method for providing a manufacturing control engine           | canable of receiving and processing data to generate      |
| manufacturing control instructions, which can be accomplished solely on a compu     | ter and does not appear to produce a concrete tangible    |
| and useful result.  | ner and does not appear to produce a concrete, tangible,  |
| and useful result.  |   |
| Claim 19 further recite the step of providing a "data store" to store abstract "man | luracturing rules and manufacturing environment           |
| conditions", which can also be accomplished solely on a computer and does not a     | ppear to produce a concrete, tangible, and useful result. |
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